

MAR 12 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-633-022
Job Sheet 174026



Part No: D205-633-022

Job Qty: 3 ea

Part Name: Heli-Access-Step™ RH - High Gear, Simplex Tank Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/28/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG REV C SHEET 17 IPP Rev:B Added D2565-111 05-09-09 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		3/28/18	0.00	0.00	Start Up Stores/Pkg-1		8102 51 8VW
110	Packaging	3 pcs		3/28/18	0.00	0.00	Packaging1-2		MAR 19 2018
120	QC	3 pcs		3/28/18	0.00	0.00	QC4		Smf
125	DC	3 pcs		3/28/18	0.00	0.00	DC		
130	Packaging	3 pcs		3/28/18	0.00	0.00	Packaging3-1		
140	QC21-FG	3 Ea		3/28/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D205-633-022 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D205-633-021 Location : FG082

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-11A	Bolt	3 Ea (1 ea)	90-Start up Operation	
AN4-14A	Bolt	3 Ea (1 ea)	90-Start up Operation	
AN4-5A	Bolt	3 Ea (1 ea)	90-Start up Operation	
AN4-6A	Bolt	12 Ea (4 ea)	90-Start up Operation	
AN4-7A	Bolt	3 Ea (1 ea)	90-Start up Operation	
AN44-7A	Eyebolt	3 Ea (1 ea)	90-Start up Operation	
AN5-14A	Bolt	3 Ea (1 ea)	90-Start up Operation	
D2022-101	Spacer	12 Ea (4 ea)	90-Start up Operation	
D2022-103	Spacer	6 Ea (2 ea)	90-Start up Operation	
D2562-011	Strut 25.79"	3 Ea (1 ea)	90-Start up Operation	
D2565-101	Strut	3 Ea (1 ea)	90-Start up Operation	
D2565-103	Strut	3 Ea (1 ea)	90-Start up Operation	
D2565-105	Strut	3 Ea (1 ea)	90-Start up Operation	
D2565-107	Strut	3 Ea (1 ea)	90-Start up Operation	
D2565-109	Strut	3 Ea (1 ea)	90-Start up Operation	
D2565-111	Strut	3 Ea (1 ea)	90-Start up Operation	
D3437-041	Aft Strut Assembly	3 Ea (1 ea)	90-Start up Operation	
D3438-042	Weldment Assembly	3 Ea (1 ea)	90-Start up Operation	
MS21042L4	Nut	24 Ea (8 ea)	90-Start up Operation	
MS21042L5	Nut	6 Ea (2 ea)	90-Start up Operation	
NAS1149D0463J	Washer	48 Ea (16 ea)	90-Start up Operation	
NAS1149D0563J	Washer	9 Ea (3 ea)	90-Start up Operation	

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Container No: S052615



Part: D205-633-022

Job No: 174026

Serial No/Batch: S052615

Revision:

Inspector:

Date: 03/19/18

Operation	Job Allocations		
	Component Part	Required	Inventory
90-Start up Operation	AN4-11A	3	186
	AN4-14A	3	409
	AN4-5A	3	100
	AN4-6A	12	741
	AN4-7A	3	76
	AN4-7A	3	9
	AN5-14A	3	7
	D2022-101	12	69
	D2022-103	6	39
	D2562-011	3	3
	D2565-101	3	4
	D2565-103	3	4
	D2565-105	3	4
	D2565-107	3	8
	D2565-109	3	4
	D2565-111	3	1
	D3437-041	3	5
	D3438-042	3	1
	MS21042L4	24	3,525
	MS21042L5	6	823
	NAS1149D0463J	48	4,670
	NAS1149D0563J	9	1,238
Part Specifications			
Specifications could not be found.			

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Date: 03/29/18



Container No: S052615



Part: D205-633-022

Job No: 174026

Serial No/Batch: S052615

Revision:

Inspector:



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001685	S051781	AN4-11A	Bolt	S017090	Start Up Stores/Pkg-1	3
001685	S051779	AN4-14A	Bolt	S027723	Start Up Stores/Pkg-1	3
001685	S051746	AN4-5A	Bolt	S027725	Start Up Stores/Pkg-1	3
001685	S051738	AN4-7A	Bolt	FM137820.80	Start Up Stores/Pkg-1	3
001685	FM137594	AN44-7A	Eyebolt		Start Up Stores/Pkg-1	3
001685	S051693	AN5-14A	Bolt	FM137699	Start Up Stores/Pkg-1	3
001685	S051682	D2022-101	Spacer	s034849	Start Up Stores/Pkg-1	12
001685	S051673	D2022-103	Spacer	f165330	Start Up Stores/Pkg-1	6
001685	F129317	D2562-011	Strut 25.79"		Start Up Stores/Pkg-1	3
001685	S051666	D2565-101	Strut	s048277	Start Up Stores/Pkg-1	3
001685	S051665	D2565-103	Strut	s048090	Start Up Stores/Pkg-1	3
001685	S051663	D2565-105	Strut	s048230	Start Up Stores/Pkg-1	3
001685	S051661	D2565-107	Strut	s048156	Start Up Stores/Pkg-1	3
001685	S051659	D2565-109	Strut	s048075	Start Up Stores/Pkg-1	3
001685	S048143	D2565-111	Strut	S048141	Start Up Stores/Pkg-1	1
001685	S050580	D2565-111	Strut	S050579	ST354	1
001685	S052609	D2565-111	Strut	S052550	ST354	1
001685	F129316	D3437-041	Aft Strut Assembly		Start Up Stores/Pkg-1	1
001685	S051633	D3437-041	Aft Strut Assembly	f129765	Start Up Stores/Pkg-1	2
001685	S051623	MS21042L4	Nut	S045901	Start Up Stores/Pkg-1	24
001685	S051616	MS21042L5	Nut	S016880	Start Up Stores/Pkg-1	6
001685	S051604	NAS1149D0463J	Washer	S045845	Start Up Stores/Pkg-1	48
001685	S051612	NAS1149D0563J	Washer	S025743	Start Up Stores/Pkg-1	9

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

AN4-6A 5019339 12x

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03438-042- ~~S050718~~ X2

57846 X1
cant pull

5.2 D205-633-021/-022/-023/-024/-025/-026 Heli-Access Step
(Simplex Model 304 Fire Attack Tank Compatible)

QTY -021	QTY -022	QTY -023	QTY -024	QTY -025	QTY -026	Part Number	Description
X						D205-633-021	Heli-Access-Step™ (LH), High Gear
	X					D205-633-022	Heli-Access-Step™ (RH), High Gear
		X				D205-633-023	Heli-Access-Step™ (LH), Extended High Gear (31")
			X			D205-633-024	Heli-Access-Step™ (RH), Extended High Gear (31")
				X		D205-633-025	Heli-Access-Step™ (LH), Extended High Gear (39")
					X	D205-633-026	Heli-Access-Step™ (RH), Extended High Gear (39")
4	4	4	4	4	4	D2022-101	SPACER
2	2	2	2	2	2	D2022-103	SPACER
				1	1	D2562-005	STRUT
1	1					D2562-011	STRUT
		1	1			D2562-013	STRUT
1		1		1		D2563	WELDMENT ASSEMBLY
1	1					D2565-101	STRUT
1	1					D2565-103	STRUT
1	1					D2565-105	STRUT
1	1					D2565-107	STRUT
1	1					D2565-109	STRUT
*1	*1					D2565-111	STRUT
		1	1			D2565-201	STRUT
		1	1			D2565-203	STRUT
		1	1			D2565-205	STRUT
		1	1			D2565-207	STRUT
		1	1			D2565-209	STRUT
		*1	*1			D2565-211	STRUT
				1	1	D2565-301	STRUT
				1	1	D2565-303	STRUT
				1	1	D2565-305	STRUT
				1	1	D2565-307	STRUT
				1	1	D2565-309	STRUT
				*1	*1	D3165-1	SUPPORT ARM
1	1					D3437-041	AFT STRUT ASSEMBLY
		1	1			D3437-043	AFT STRUT ASSEMBLY
				1	1	D3437-045	AFT STRUT ASSEMBLY
	1		1		1	D3438-042	WELDMENT ASSEMBLY
1	1	1	1	1	1	AN4-5A	BOLT
4	4	3	3	3	3	AN4-6A	BOLT
1	1	1	1	1	1	AN4-7A	BOLT
1	1					AN4-11A	BOLT
		1	1	1	1	AN4-12A	BOLT
1	1	1	1	1	1	AN4-14A	BOLT
1	1	1	1	1	1	AN44-7A	EYEBOLT
1	1	1	1	1	1	AN5-14A	BOLT
16	16	14	14	14	14	AN960JD416	WASHER
3	3	3	3	3	3	AN960JD516	WASHER
8	8	7	7	7	7	MS21042L4	NUT (or MS21042-4)
2	2	2	2	2	2	MS21042L5	NUT (or MS21042-5)

* ONLY INSTALLED IF TANK IS REMOVED

**5.2 D205-633-021/-022/-023/-024/-025/-026 Heli-Access Step
(Simplex Model 304 Fire Attack Tank Compatible)**

QTY -021	QTY -022	QTY -023	QTY -024	QTY -025	QTY -026	Part Number	Description
X						D205-633-021	Heli-Access-Step™ (LH), High Gear
	X					D205-633-022	Heli-Access-Step™ (RH), High Gear
		X				D205-633-023	Heli-Access-Step™ (LH), Extended High Gear (31")
			X			D205-633-024	Heli-Access-Step™ (RH), Extended High Gear (31")
				X		D205-633-025	Heli-Access-Step™ (LH), Extended High Gear (39")
					X	D205-633-026	Heli-Access-Step™ (RH), Extended High Gear (39")
4	4	4	4	4	4	D2022-101	SPACER
2	2	2	2	2	2	D2022-103	SPACER
				1	1	D2562-005	STRUT
1	1					D2562-011	STRUT
		1	1			D2562-013	STRUT
1		1		1		D2563	WELDMENT ASSEMBLY
1	1					D2565-101	STRUT
1	1					D2565-103	STRUT
1	1					D2565-105	STRUT
1	1					D2565-107	STRUT
1	1					D2565-109	STRUT
*1	*1					D2565-111	STRUT
		1	1			D2565-201	STRUT
		1	1			D2565-203	STRUT
		1	1			D2565-205	STRUT
		1	1			D2565-207	STRUT
		1	1			D2565-209	STRUT
		*1	*1			D2565-211	STRUT
				1	1	D2565-301	STRUT
				1	1	D2565-303	STRUT
				1	1	D2565-305	STRUT
				1	1	D2565-307	STRUT
				1	1	D2565-309	STRUT
				*1	*1	D3165-1	SUPPORT ARM
1	1					D3437-041	AFT STRUT ASSEMBLY
		1	1			D3437-043	AFT STRUT ASSEMBLY
				1	1	D3437-045	AFT STRUT ASSEMBLY
	1		1		1	D3438-042	WELDMENT ASSEMBLY
1	1	1	1	1	1	AN4-5A	BOLT
4	4	3	3	3	3	AN4-6A	BOLT
1	1	1	1	1	1	AN4-7A	BOLT
1	1					AN4-11A	BOLT
		1	1	1	1	AN4-12A	BOLT
1	1	1	1	1	1	AN4-14A	BOLT
1	1	1	1	1	1	AN44-7A	EYEBOLT
1	1	1	1	1	1	AN5-14A	BOLT
16	16	14	14	14	14	AN960JD416	WASHER
3	3	3	3	3	3	AN960JD516	WASHER
8	8	7	7	7	7	MS21042L4	NUT (or MS21042-4)
2	2	2	2	2	2	MS21042L5	NUT (or MS21042-5)

* ONLY INSTALLED IF TANK IS REMOVED